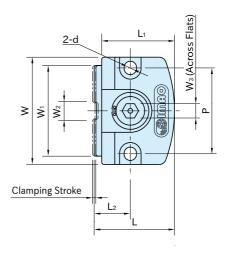
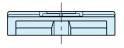
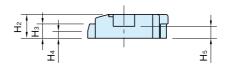
R⊕∺S IMAO



Body	Jaw / Cam
S45C steel Black oxide finish	SCM440 steel Quenched and tempered Black oxide finish





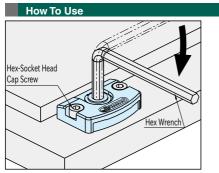


Part Number	Clamping Stroke	<b>W</b> 1	W <sub>2</sub>	Нз	H <sub>4</sub>	L <sub>2</sub>	W	L	H <sub>2</sub>	d	Р	H <sub>5</sub>	L <sub>1</sub>	Clamping Mechanism
QLSCL10NR	1	38	8	6	3	15	45	33.5	10	5.2	36	5	30.5	Spiral Cam
QLSCL15NR	2	60	12	9	5	22	70	50	15	8.2	55	7	46	Cam Angle: 4°

Part Number	Wз	Allowable Screw Torque (N·m)	Clamping Force (kN)	Weight (g)
QLSCL10NR	6	10	4	85
QLSCL15NR	10	27	6	290

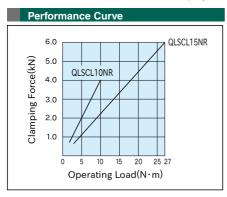
## Feature

Designed to prevent part lift.



Turning the wrench allows the cam to project the jaw for clamping.

When the wrench is turned back for unclamping, the loaded spring lets the jaw return to the original position.



## ✓ Note

Ensure that mounting surfaces are finished to  $\frac{6.3}{\sqrt{}}$  (6.3a) or better, without any scratches or dents.

