

TENSIONER ASSEMBLY CHART

■ Steel

Idle Sprockets and Pulleys	Idler Pins	Tighteners
TC-RU1	Included	TC-RE10
TC-RU2/3	Included	TC-ABN10-10 **)
RABS0430-R	PID0606	TC-RE20 TC-RE30
RABS1030 RABS1530 RABS0440-R RABS0540-R RABS0640-R	PID0807	TC-ABN10-10 **)
SIS219S SIS313S	PID1006	
SIS313SW	PID1012	
SIS316 SIS412 SIS512 SIS610 FIPS1535 NIPS1535 CTRS1535 RABS1550 RABS0550-R RABS0650-R RABS0850-R	PID1008 PID1008L PID1008L-F *)	
SIS412SW SIS512SW RABS2050 RABS2540 RABS2550	PID1016	
NIS219S NIS313S	SID1203	
SIS318 SIS415 SIS514 SIS612 RABS0860-R	PID1210 PID1210-F *)	
		TC-ABN20-16 **)
		TC-ABN30-16 **)

Idle Sprockets and Pulleys	Idler Pins	Tighteners
SIS320 SIS417 SIS516 SIS614 SIS809 SIS419S SIS516S SIS614S SIS320UU SIS417UU SIS516UU SIS614UU FIPS2045 FIPS2550 CTRS2045 NIPS2045 NIPS2550	PID1511-M16	TC-ABN20-16 **)
		TC-ABN30-16 **)
SIS612SW FIPS3050 FIPS3550 FIPS4550 NIPS3050 NIPS3550 NIPS4550 CTRS3050 CTRS4550	PID1511	FLT90S FLT90A ANT40S ANT40A ANT75S ANT75A BAT90S BAT90A AST100 SAT100 CRT210 SRT215
	PID1511-F *)	
	PID1522	
SIS812	PID2014	
	PID2014-F *)	
SIS812S	PID2014	
SIS812SW FIPS5560 NIPS5560	PID2028	
FIPS6065 NIPS6065	PID2050 (Included)	
NIS420S NIS516S NIS614S	SID2506	
NIS812S	SID2508	

*)PID***-F Flanged Idler Pins do not need a tightener.

)When using TC-ABN* tighteners, ensure that they do not have a conflict with other components.

■ Stainless Steel

Idle Sprockets and Pulleys	Idler Pins	Tighteners
SIS320-SUS SIS417-SUS SIS516-SUS SIS614-SUS	PID1511-M16-SUS	AST80-SUS AST80A-SUS AST80B-SUS
-	PID1522-M16-SUS	AST80-SUS AST80A-SUS AST80B-SUS

■ Plastic

Idle Sprockets and Pulleys	Idler Pins	Tighteners
FIP0825 NIP0825 RABJ35-30	PID0606	-
TC-RP1	Included	TC-RE10
TC-RP2/3	Included	TC-ABN10-10 **) TC-RE20 TC-RE30
FIP1130 NIP1130	PID0807	TC-ABN10-10 **)
BIS221	PID1006	FLT45S FLT45A ANT35S ANT35A BAT45S BAT45A AST65 SAT65 CRT130 SRT133
VIP50M FIP1535 NIP1535 CTR1535 RABJ35-40 RABJ40-40 RABJ50-50 RABJ60-60	PID1008 PID1008L PID1008L-F *)	
RABJ35-50 RABJ40-50 RABJ50-60 RABJ60-70	PID1210 PID1210-F *)	TC-ABN20-16 **) TC-ABN30-16 **)
BIS320 EIS419S EIS516S EIS614S VIP100A VIP125B FIP2045 FIP2055 FIP2065 FIP2075 FIP2550 CTR2045 CTR2550 NIP2045 NIP2055 NIP2065 NIP2075 NIP2550 RABJ40-60 RABJ50-70	PID1511-M16 PID1511 PID1511-F *)	FLT90S FLT90A ANT40S ANT40A ANT75S ANT75A BAT90S BAT90A AST100 SAT100 CRT210 SRT215

Idle Sprockets and Pulleys	Idler Pins	Tighteners
FIP3050 FIP3075 FIP4550 NIP3050 NIP3075 NIP4550 CTR3050 CTR3075 CTR4550	PID1522	FLT90S FLT90A ANT40S ANT40A ANT75S ANT75A BAT90S BAT90A AST100 SAT100
BIS419 BIS516 BIS614 BIS812	PID1529	CRT210 SRT215
FIP5560 NIP5560 CTR5560	PID2028	
FIP6065 FIP8080 NIP6065 NIP8080 CTR6065	PID2050 (Included)	

*) PID***-F Flanged Idler Pins do not need a tightener.

) When using TC-ABN-** tighteners, ensure that they do not have a conflict with other components.