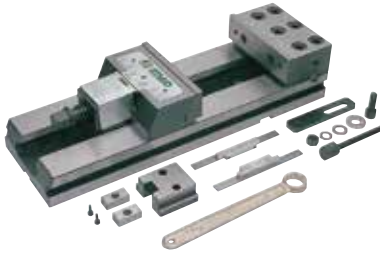


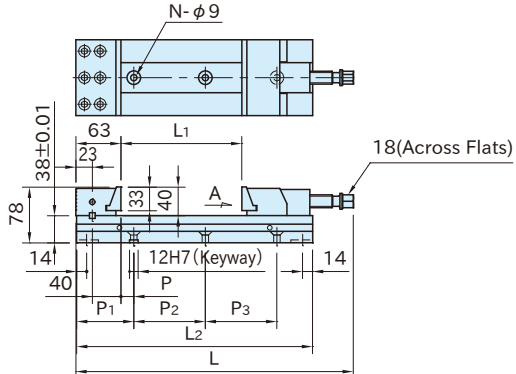
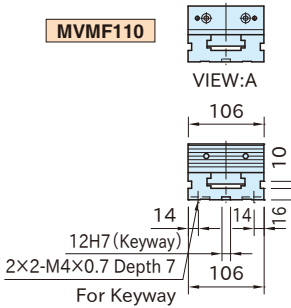
MVMF

MODULAR VISES

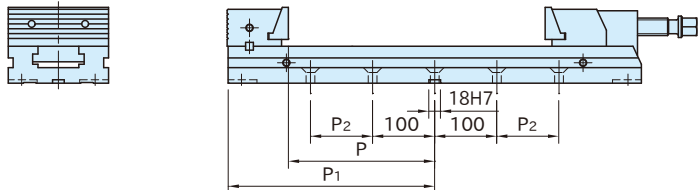
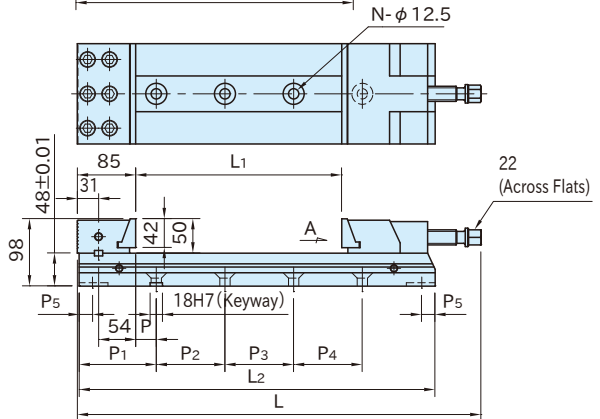
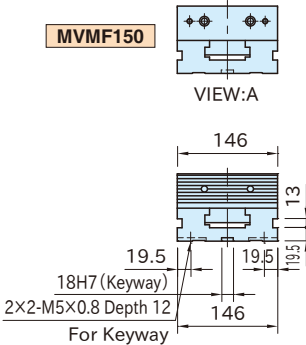


Base	Jaw
Fixed Support	
Movable Support	
Steel(SNCM420) Case hardened Precision ground Black oxide finished HRC50~60	Steel(SNCM420) Case hardened Precision ground HRC50~60

MVMF110



MVMF150



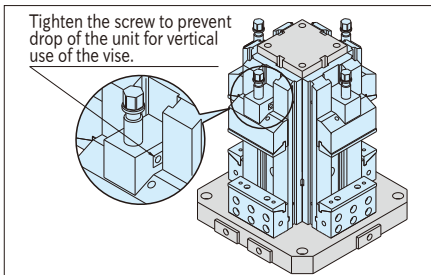
Grinding holes for **MVMF150** X545 and 665.

Part numbers in boldtext are in-stock items, the others are available on request.

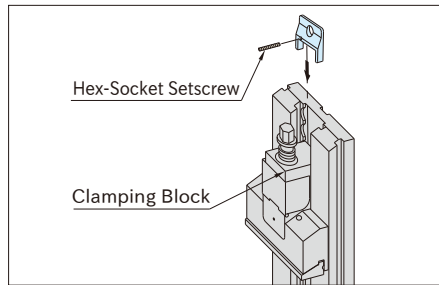
Part Number	L (max.)	L ₁ (max.)	L ₂	P (±0.025)	P ₁	P ₂	P ₃	P ₄	P ₅	N No. of Mounting holes	Weight (kg)
MVMF110×100	338	100	280	18	80	150	-	-	-	2	11.5
MVMF110×150	388	150	330			100	100	-		3	12.5
MVMF150×200	481	200	413	30	114	200	-	-	19.5	2	27
MVMF150×250	531	250	463			100	150	-		3	29
MVMF150×300	588	300	520			100	100	100		4	31.5
MVMF150×545	825	545	758	295	379	150	-	-	79.5	5	40
MVMF150×665	946	665	878	355	439	200	-	-		5	44.7

Notes:

- Part numbers in small writing are available on request.
- The keyways on the back of the vise (recessed with H7) are only for the key attachments.
- When setting Modular Vises on tooling blocks vertically, ensure that the clamping unit is set in the proper position for your workpiece. When the clamping unit is not fixed and the unit on movable jaw side may slip off, tighten the unit-fixing-screw or use **MVAC-VP** Vertical Plates for frequent changings of the clamping blocks.
- Loosen the unit-fixing-screw for a quick positioning of the clamping unit.



- **MVAC-VB** Inserts are perfect for holding the clamping unit for vertical use of the vise.



Set the insert in the slot of the base.
Prevent slip off of the movable jaw.
To hold the insert, use the included hex-socket setscrew as needed.

Furnished Parts

- 1 of stop
- 1 of eye bolt
- 1 of floating slide block
- 2 of parallels **MVMF110** : 106×10×3
MVMF150 : 146×12×3 (MVCL150P12)
- 2 of positioning keys
- 1 of wrench

Reference

MODULAR VISE PARTS BREAKDOWN