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Features:

- · The eccentric cam screw provides fast and strong clamping.
- The compact design allows holding small workpieces.
- Perfect for clamping thin workpieces.
- Each of the six clamping surfaces is a different distance from the centerline by 1mm. Therefore, it can hold workpieces which vary widely.

Notes:

- \cdot Clockwise rotation is recommended.
- · Locating pin should be on the right of workpiece.
- The cam screw head may project from the hexagonal washer up to 1mm. Eusure that there are no interference with tools.



(Installation Instructions)

- 1. Drill and tap mounting holes as Dimension A(Recommended distance between the mounting hole and the end of the workpiece).
- 2. For loading workpieces, tighten the cam screw fully and then loosen it one turn and rotate the clamp to a different clamping surface.
- 3. Load workpieces and tighten the cam screw.
- *) Ensure that workpieces are clamped firmly before machining.