ESJB
PLASTIC HINGES

## R用祖S



ESJB2864TT


ESJB2864HT

14.5


Piece to Mount on Wall


ESJB2864HH


ESJB2864TT


ESJB2864TH


| Body / Cover Cap | Pivot Pin | Insert | Stud |
| :--- | :--- | :--- | :--- |
| Glass-fiber reinforced <br> polyamide plastic <br> Black matte | Polyacetal plastic <br> Black | Brass <br> Nickel plated | Steel(SUM22L) <br> Nickel plated |


| Part Number | Load Capacity (N) |  | $\begin{aligned} & \text { Max. Screw Torque } \\ & (\mathrm{N} \cdot \mathrm{~m}) \end{aligned}$ | Weigh (g) |
| :---: | :---: | :---: | :---: | :---: |
|  | Radial Load | Axial Load |  |  |
| ESJB2864HH | 200 | 590 | 5 | 24 |
| ESJB2864TT |  |  |  | 30 |
| ESJB2864TH |  |  |  | 27 |
| ESJB2864HT |  |  |  | 27 |



Radial Load


Axial Load

How To Assemble


1. Direct the octagon-flange side of the pivot pin to Body Piece A and the opposite side to Body Piece B.
2. Align the marks on Body Piece A and the pivot pin, and then insert the pivot pin into Body Piece A.
3. Mount Body Piece B onto the pivot pin.

- Working temperature : Between $-20^{\circ} \mathrm{C}$ and $80^{\circ} \mathrm{C}$
- Use in hot or highly humid circumstances can deteriorate the plastic material properties.

Installation to allow door removal


Installation not to allow door removal


When the door is tilted upwards:


To make the door in line with the wall, turn the pivot pin of Hinge 1 counterclockwise and the pivot pin of Hinge 2 clockwise by $45^{\circ}$ or $90^{\circ}$.

When the door is tilted downwards:


To make the door in line with the wall, turn the pivot pin of Hinge 1 clockwise and the pivot pin of Hinge 2 counterclockwise by $45^{\circ}$ or $90^{\circ}$.

## Adjustment Instructions

When the door is out of line with the wall, adjustments can be made by turning the pivot pin clockwise or counterclockwise.

1.Remove the door.
2.Pull out and turn the pivot pin.

4.Mount the door.

## Adjustment Information

The octagon flange of the pivot pin offers eight options of adjustment positions. Turning the pivot pin of either hinge allows easily making adjustments for proper door positioning.


Dimension $S$ increases by 0.5 mm if the pivot pin is turned counterclockwise by $90^{\circ}$ and decreases by 0.5 mm if the pivot pin is turned clockwise by $90^{\circ}$, from the position shown above.

