

| Type | Handle | Ratchet | Adapter | Socket |
| :---: | :---: | :---: | :---: | :---: |
| CP-TCW | SCM440 steel <br> Quenched \& tempered <br> Painted <br> Orange | SCM415 steel Carburizedhardened Black oxide finished | SCM435 steel Quenched $\&$ tempered Black oxide finished | - |
| CP-TCW-S |  |  |  | Cr-V chrome-vanadium steel Chrome plated |


| Size |  | W | R | H | D | $\mathrm{H}_{1}$ | $\mathrm{H}_{2}$ | $\mathrm{H}_{3}$ | $\mathrm{H}_{4}$ | $\mathrm{H}_{5}$ | A | B | W1 | W2 | W3 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 6 | 6.3 | 60 | 40 | 22 | 32 | 44 | 27.5 | 8 | 13 | 13 | 30 | 6 | 5 | 2 |
|  | 8 |  | 75 | 48 | 26 | 38 | 52.5 | 33 | 9 |  | 15 | 37 | 8 | 6 | 2.5 |
| CP-TCW-S | 10 | 9.5 | 90 | 57 | 32 | 45 | 62.5 | 39.5 | 10.5 | 16.5 | 18 | 39 | 10 |  |  |


| Size |  | Torque Range <br> $(\mathrm{N} \cdot \mathrm{m})$ |
| :--- | ---: | :---: |
| CP-TCW | $\mathbf{6}$ | $1 \sim 3.5$ |
| CP-TCW-S | $\mathbf{8}$ | $2 \sim 5.4$ |
|  | $\mathbf{1 0}$ | $3 \sim 8$ |


| Without Socket |  |
| :--- | :---: |
| Part Number | Weight <br> $(\mathrm{g})$ |
| CP-TCW 6 | 166 |
| CP-TCW 8 | 284 |
| CP-TCW10 | 467 |


| Part Number | $\mathrm{W}_{4}$ | D1 | $\mathrm{H}_{6}$ | Weight (g) |
| :---: | :---: | :---: | :---: | :---: |
| CP-TCW 6-S | 10 | 13.8 | 25 | 183 |
| CP-TCW 8-S | 13 | 17.8 |  | 314 |
| CP-TCW10-S | 17 | 23.8 | 30 | 529 |

## How To Use

Can be used as a tightening tool for CP730 ONE-TOUCH FLEX LOCATOR CLAMPERS (Hexagon Head).

1.Snap-in installation of the socket

| Part Number |
| :--- |
| CP-TCW 6-S |
| CP-TCW 8-S |
| CP-TCW 10-S |

Proper ONE-TOUCH FLEX LOCATOR CLAMPERS

| CP730-0939LH | CP730-0939SH |
| :--- | :--- | :--- |
| CP730-1246LH | CP730-1246SH |
| CP730-1656LH | CP730-1656SH |

Click
2.Turn the handle to clamp.

The handle clicks to indicate completed tightening at desired torque.

## How To Set Torque

The preset torque is roughly set to its maximum tightening torque.


1. Loosen the locking screw.

2. Turn the hex key CCW to fine adjust the torque-adjusting screw.

3. Measure the torque with a torque wrench.

- Connect a torque wrench on the Adjustable-Torque Wrench.
-Turn the handle in the tightening direction and fine adjust the depth of torque-adjusting screw to reach to the handle clicking position at desired torque.


4. Fasten the locking screw at the desired torque.

## Reference

See ATCL ADJUSTABLE-TORQUE HANDLES page for further information.

## Related Product

CP730 ONE-TOUCH FLEX LOCATOR CLAMPERS (Hexagon Head)

## Technical Information

-For initial several thousand operations, the tightening torque will decrease. (See the graph below) Measure the torque regularly, and fine adjust the depth of torque-adjusting screw as needed.
-The tightening torque can vary. (Max. $\pm 15 \%$ ) Not recommended for precise torque management.


## Note

- Do not overtighten or overloosen the torqueadjusting screw.


## Reference Torque Adjusting Range



| Size |  | Rotation |
| :--- | :---: | :---: |
|  |  |  |
| CP-TCW | 6 | $3 / 4$ |
| CP-TCW-S | 8 | 1 |
|  | 10 | $3 / 4$ |

roughly detectable touch
-To reach approx. the min torque, loosen the torque adjusting screw to the same end surface level of the body, then tighten it until you feel light touch of stop. (Ensure that the torque adjusting screw does not protrude from the body when loosening it.)

- To reach approx. the max torque, rotate the torque adjusting screw depending on the above table from the approx. min torque as instructed previously.

