

AK2,BK2

OK-VISE CLAMPS, ECONOMY STYLE



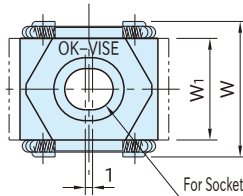
AK2-VT-FO
(Smooth Jaw)



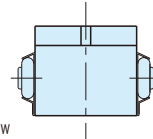
BK2-VT-FO
(Smooth Jaw)



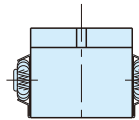
BK2-VT-SO
(Serrated Jaw)



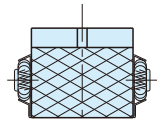
For Socket-Head Cap Screw



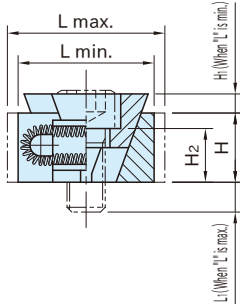
AK2-VT-FO
(Smooth Jaw)



BK2-VT-FO
(Smooth Jaw)



BK2-VT-SO
(Serrated Jaw)



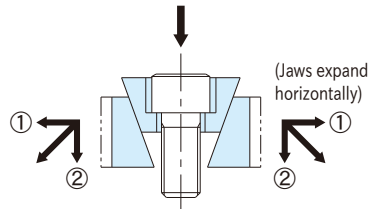
Type	Body	Jaw	O-Ring	Spring	Retaining Plate
AK2	Steel(SKD61) Quenched and tempered	Steel(SKD61) Quenched and tempered Black oxide finish	Fluoro rubber	-	Stainless steel (SUS301)
BK2	HRC48~52	HRC48~52	-	Stainless steel(SUS302)	

Part Number	L		W	H	W ₁	H ₁	H ₂	
	min.	max.					When "L" is max.	When "L" is min.
AK2-VT-FO	20	25	22	11	15	4.2	4	10
BK2-VT-SO	27	33	29	15	21	4	4	11.5
BK2-VT-FO								

Part Number	L ₁		Socket-Head Cap Screw		Clamping Force (N)	Allowable Screw Torque (N·m)	Weight (g)
	T-Slot Mounting	Tapped-Hole Mounting	T-Slot Mounting	Tapped-Hole Mounting			
AK2-VT-FO	11	11	M5-15L	M5-15L	6.000	6	22
BK2-VT-SO	16	16	M8-20L	M8-20L	9.000	15	55
BK2-VT-FO							

Features

The wedge construction allows easily exerting high clamping force just with turns of a hex wrench. Fastening with one bolt makes these clamps ideal for quick setup and part changes.



- ① Horizontal pressure against parts
- ② Vertical pressure preventing part lift

Furnished With

- AK2-VT-FO** 4 extra O-rings
(socket-head cap screw is not included)