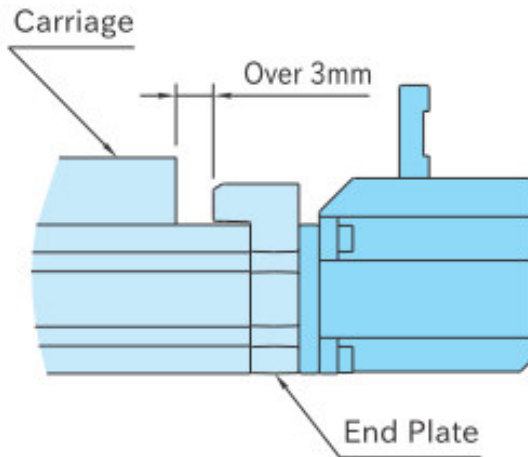
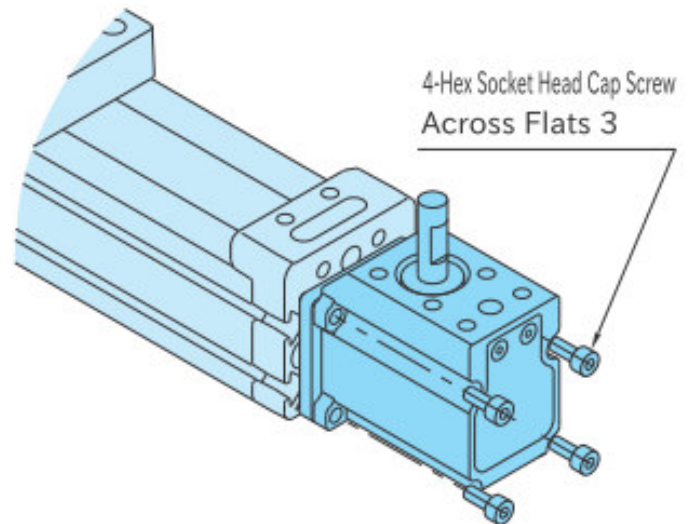


# How To Change Gearbox Position

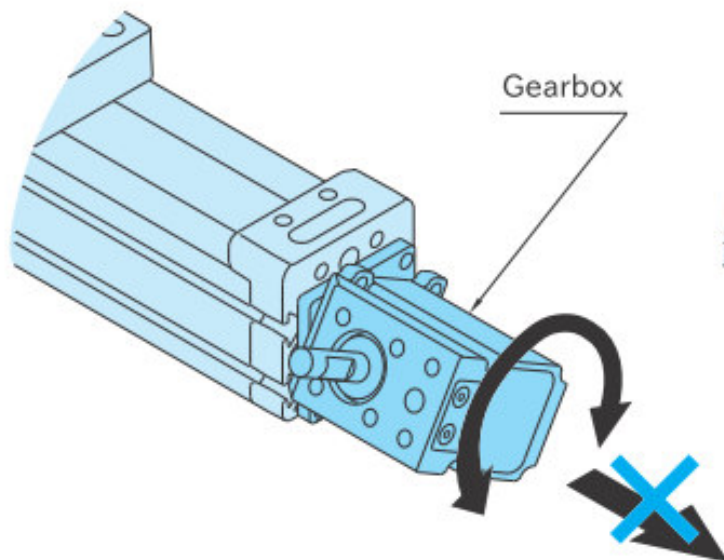
- ① The clearance between carriage and end plate should be 3mm at least.



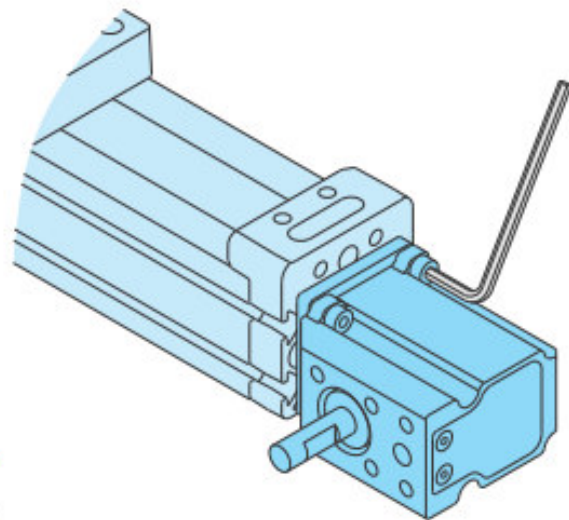
- ② Remove four hex socket head cap screws attached to the gearbox.



- ③ The gearbox is free to rotate and change the position at every 90 degree.



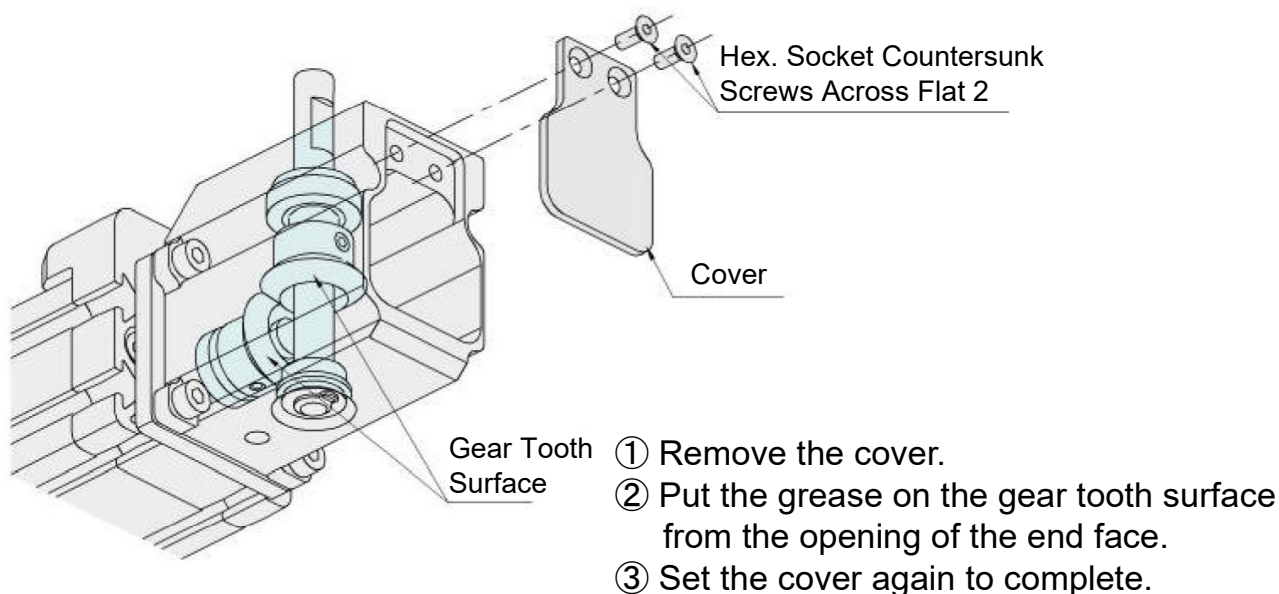
- ④ Fix the gearbox at the desired position with four hex socket head cap screws.



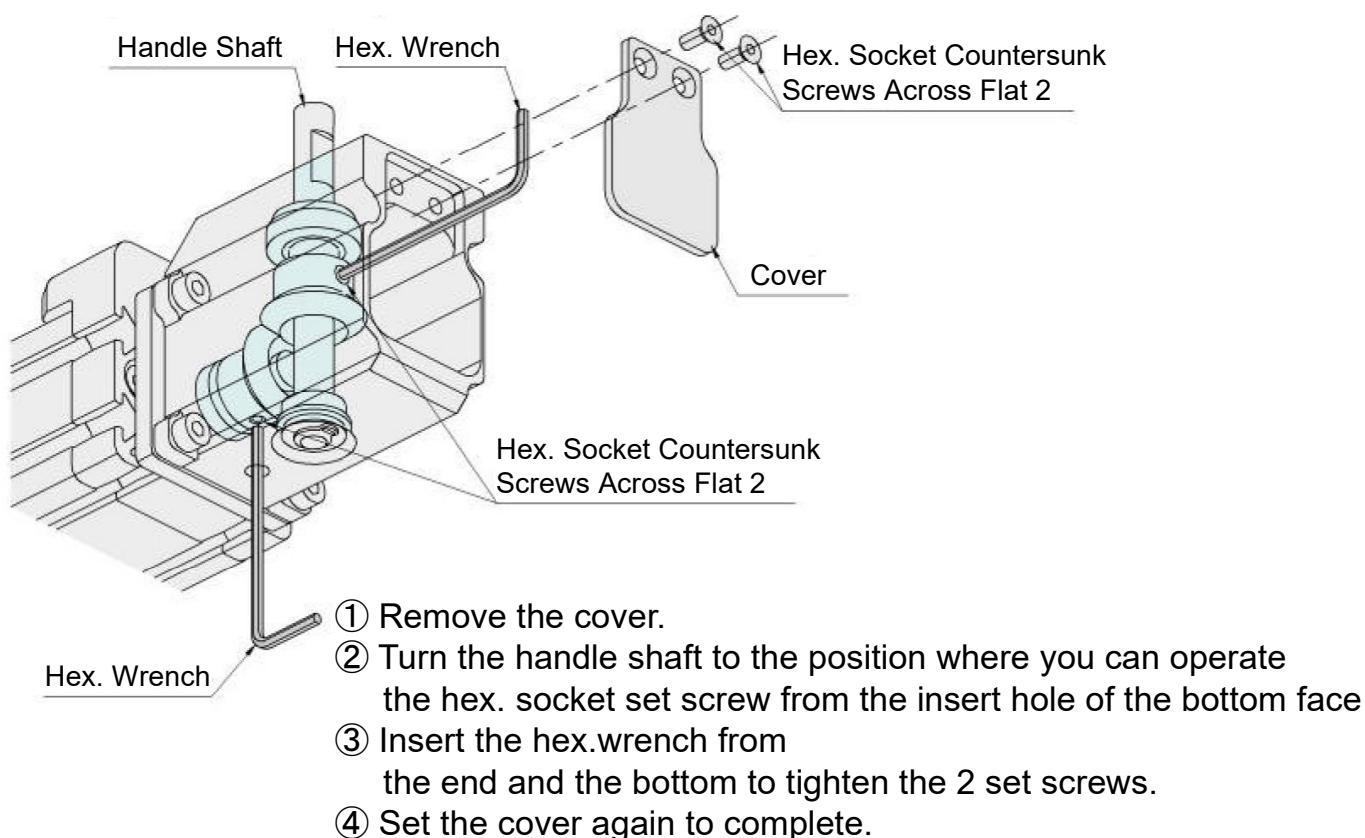
Note: Do not pull the gearbox to the axial direction.

# How to Maintain the Adjustable Gearbox

- Put the grease in the following steps if you need.



- If the gear gets loose, tighten the set screws of the gear as followings.



## IMAO CORPORATION

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