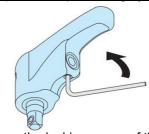


ADJUSTABLE-TORQUE WRENCHES[CP-TCW] INSTRUCTIONS

■ How to Set Torque

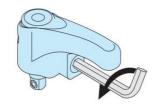
* The preset torque is roughly set to its maximum tightening torque.



1. Loosen the locking screw of the back side.



- 3. Measure the torque with a torque wrench.
- Connect a torque wrench to the Adjustable-Torque Wrench.
- Turn the handle in the tightening direction and fine- adjust the depth of torque-adjusting screw to reach to the handle clicking position at the desired torque.



- 2. Turn the torque-adjusting screw to the left to adjust the torque.
 - * Please adjust the torque-adjusting screw within the torque range.

 Do not overloosen or overtighten the screw.



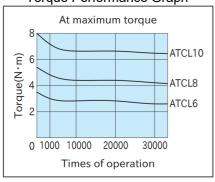
Size		Torque Range (N∙m)
CP-TCW-S	6	1 ~ 3.5
	8	2 ~ 5.4
	10	3~8

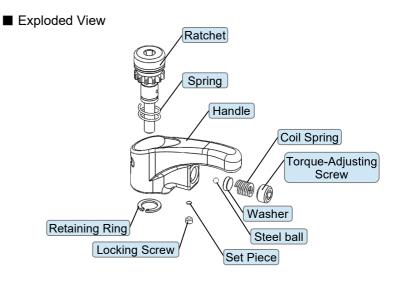
4. Tighten the locking screw.

■ Note

- For initial several thousand operations, the tihtening torque will decrease.
 (See the graph below)
- Measure the torque regularly, and fine-adjust the depth of torque-adjusting screw if needed.
- The tightening torque can vary. (Max. +/-15%)
 Not recommended for precise torque management.







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