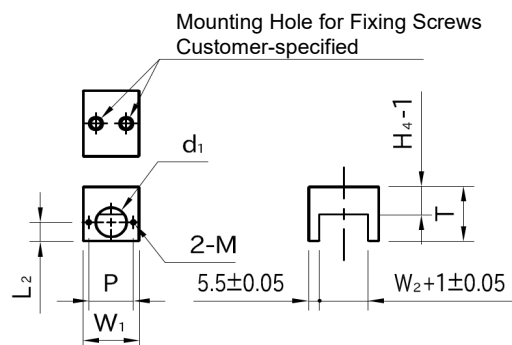
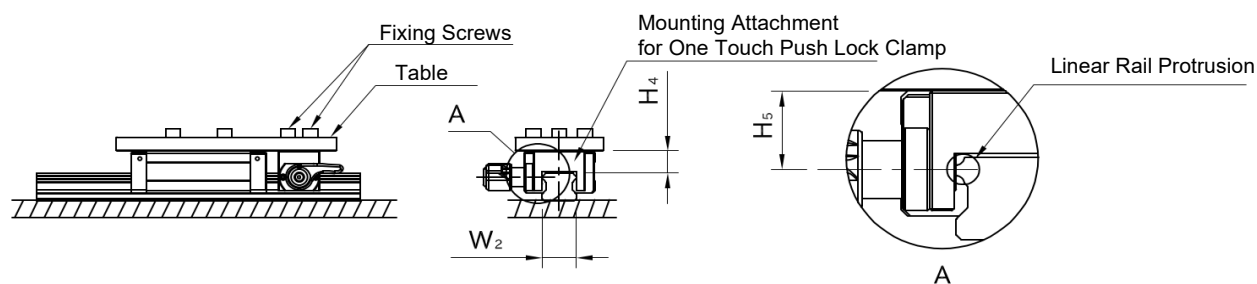


Details of Mounting Attachment for Linear Rail Installation

■ Dimensions of Mounting Attachment for One Touch Push Lock Clamp



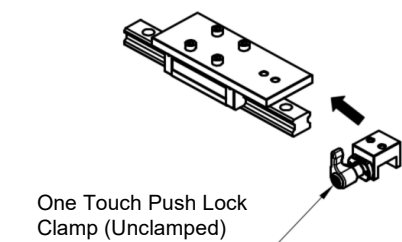
Size	d_1 ($+0.3$ $+0.1$)	P	M	W_1 (*)	L_2 (*)
QCPS0828-6	14.5	22	M2 x 0.4, depth 4 mm or more C0.5 at opening	28 or more	10 or more
QCPS1036-6	17.5	28	M3 x 0.5, depth 5 mm or more C0.5 at opening	36 or more	12 or more

*) W_1 and L_2 are the minimum dimensions of the product mounting surface.

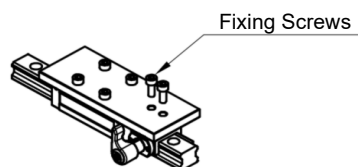
H_4	H_4 is the distance from the attachment mounting surface to the top surface of the linear rail.
H_5	H_5 is the distance from the mounting surface to the center of the One Touch Push Lock Clamp. Set this dimension so that the tip of the One Touch Push Lock Clamp securely contacts the side protrusion of the linear rail.
T	T should be determined by the customer, taking into account interference with the base plate

■ Installation Procedure for Linear Rail Mounting Attachment

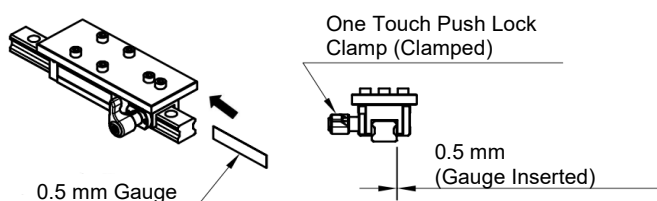
1. Mount the One Touch Push Lock Clamp onto the mounting attachment, then slide the assembly to the desired mounting position.



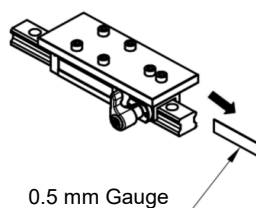
2. Loosely tighten the mounting screws so that the mounting attachment can be adjusted.



3. To ensure equal clearance on both sides, insert a 0.5 mm feeler gauge between the linear rail and the mounting attachment on the side opposite the clamp. With the gauge in place, set the clamp to the clamped position.



4. After fully tightening the mounting screws, unclamp the One Touch Push Lock Clamp and remove the feeler gauge.



■ Precautions

- Do not move the attachment while it is clamped.
- Misalignment may occur if excessive vibration or impact is applied.